Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1. cancelled.
- 2. cancelled.
- cancelled.
- 4. (currently amended) The structure of claim 3, A roll structure having a fiber-containing roll cover over a mandrel, which roll structure has at least one end assembly comprising:

an end plate pressed against said fiber-containing roll cover, wherein said end plate is an at least substantially circular end plate having a flat major face pressed against an end face of said fiber-containing roll cover;

a compression element spaced apart from said roll cover by said end plate and abutting against said end plate;

shaft spaced apart from said roll cover on a side of said end plate opposite said roll cover; and

elongated compression means at least substantially housed within said shaft which compression means exerts pressure against said compression element, wherein said compression element has an indentation in a face opposite the face pressed against said end plate and said elongated compression means engages said compression element in said indentation.

5. (currently amended) A roll structure having a fiber-containing roll cover over a mandrel, which roll structure has at least one end assembly comprising:

an end plate pressed against said fiber-containing roll cover, wherein said end plate is an at least substantially circular end plate having a flat major face pressed against an end face of said fiber-containing roll cover;

a compression element spaced apart from said roll cover by said end plate and abutting against said end plate;

shaft spaced apart from said roll cover on a side of said end plate opposite said roll cover;

elongated compression means at least substantially housed within said shaft which compression means exerts pressure against said compression element. The structure of claim 4, wherein said compression element is a pin and has an indentation in a face opposite the face pressed against said end plate, said indentation is being a slot in said pin, and said elongated compression means has a tapered end engaging said slot and engages said compression element in said indentation.

6. (currently amended) A roll structure having a fiber-containing roll cover over a mandrel, which roll structure has at least one end assembly comprising:

an end plate pressed against said fiber-containing roll cover, wherein said end plate is an at least substantially circular end plate having a flat major face pressed against an end face of said fiber-containing roll cover;

a compression element spaced apart from said roll cover by said end plate and abutting against said end plate;

shaft spaced apart from said roll cover on a side of said end plate opposite said roll cover;

elongated compression means at least substantially housed within said shaft which compression means exerts pressure against said compression element, The structure of claim 4, wherein said compression element is a pin and has an indentation in a face opposite the face pressed against said end plate, said indentation being is a socket and said compression means has a ball engaging said socket.

7. (currently amended) A roll structure having a fiber-containing roll cover over a mandrel, which roll structure has at least one end assembly comprising:

an end plate pressed against said fiber-containing roll cover, wherein said end plate is an at least substantially circular end plate having a flat major face pressed against an end face of said fiber-containing roll cover;

<u>a compression element spaced apart from said roll cover by said end plate</u> <u>and abutting against said end plate;</u>

shaft spaced apart from said roll cover on a side of said end plate opposite said roll cover;

elongated compression means at least substantially housed within said shaft which compression means exerts pressure against said compression element. The structure of claim 4, wherein said compression element is a pin and has an indentation in a face opposite the face pressed against said end plate and said is a pin is positioned within a slot of said roller end assembly.

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